

Date: Tuesday, 19/08/2008 4:03:19 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MIRROR BRACKET
Job Number	: 41417		
Estimate Number	: 10143		
P.O. Number	:	Part Number	: D20135
This Issue	: 19/08/2008 S.O. No. :	Drawing Number	: D2013 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: C
Previous Run	: 39636A01	Material	:
Written By	:	Due Date	: 15/09/2008 Qty: 4 Um: Each
Checked & Approved By	: <u>JLP08-8-19</u>		
Comment	: Est Rev:A New Issue 05-11-01 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR0750W049	304 RD Tube .750 x .049W
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Comment: Qty.: 1.8165 f(s)/Unit Total : 7.2660 f(s)
 Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing
 (M304TR0.750W.049)
 Batch: M110113

SB 09/04/08

(4)

2.0	BRAKE NC	NC BRAKE
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(4X)

Comment: NC BRAKE

- 1-Punch as per template D2013-T5 and Dwg D2013
- 2-Flatten ends of D2013-5 tube as per Dwg D2013 using DT8545
- 3-Bend (1) tube as per Dwg D2013 using Jig DT8201 Identify as D2013-5.
- 4-Deburr as required

SB 09/04/08

(4)

M. L 09/04/13

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



(5)

Comment: INSPECT WORK TO CURRENT STEP

S 09/04/14

(X4)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Carl

S 09/04/14

(X4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:03:19 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET

Job Number: 41417

Part Number: D20135

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/14 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-04-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

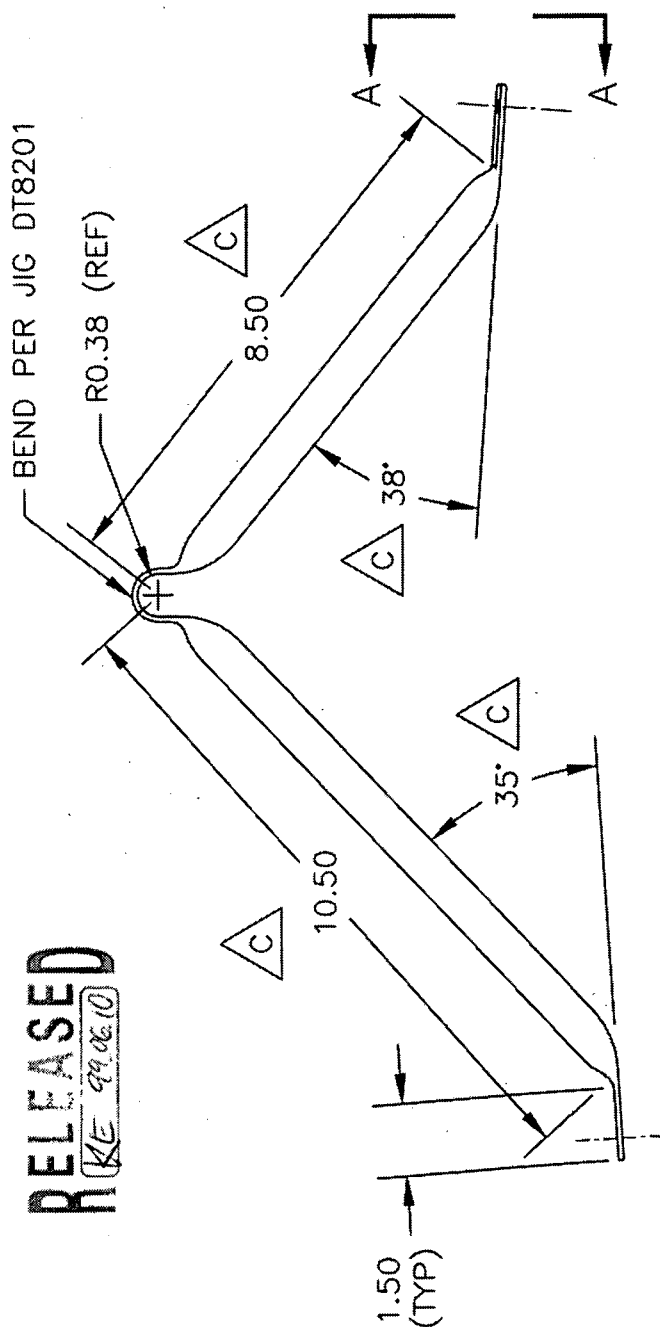
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

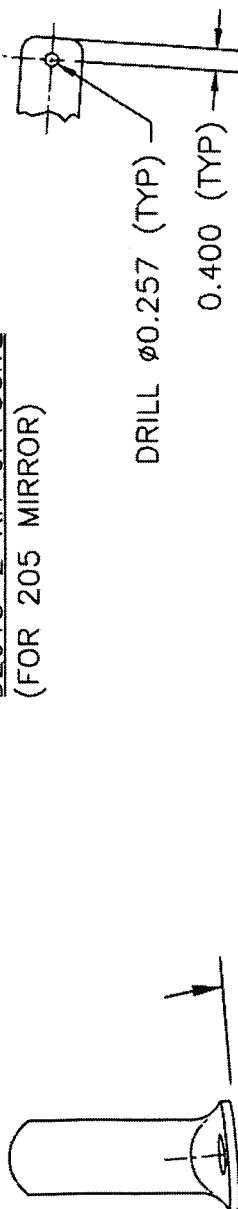
NOTE: Date & initial all entries



DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	KE	APPROVED	JD	DRAWING NO.	REV. C
DATE		TITLE		D2013	SHEET 1 OF 3
99.06.07		MIRROR BRACKET			SCALE
					NTS
A	90.10.22	NEW ISSUE			
B	94.06.15	REDRAWN			
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS			



D2013-1 LH SHOWN
D2013-2 RH OPPOSITE
(FOR 205 MIRROR)



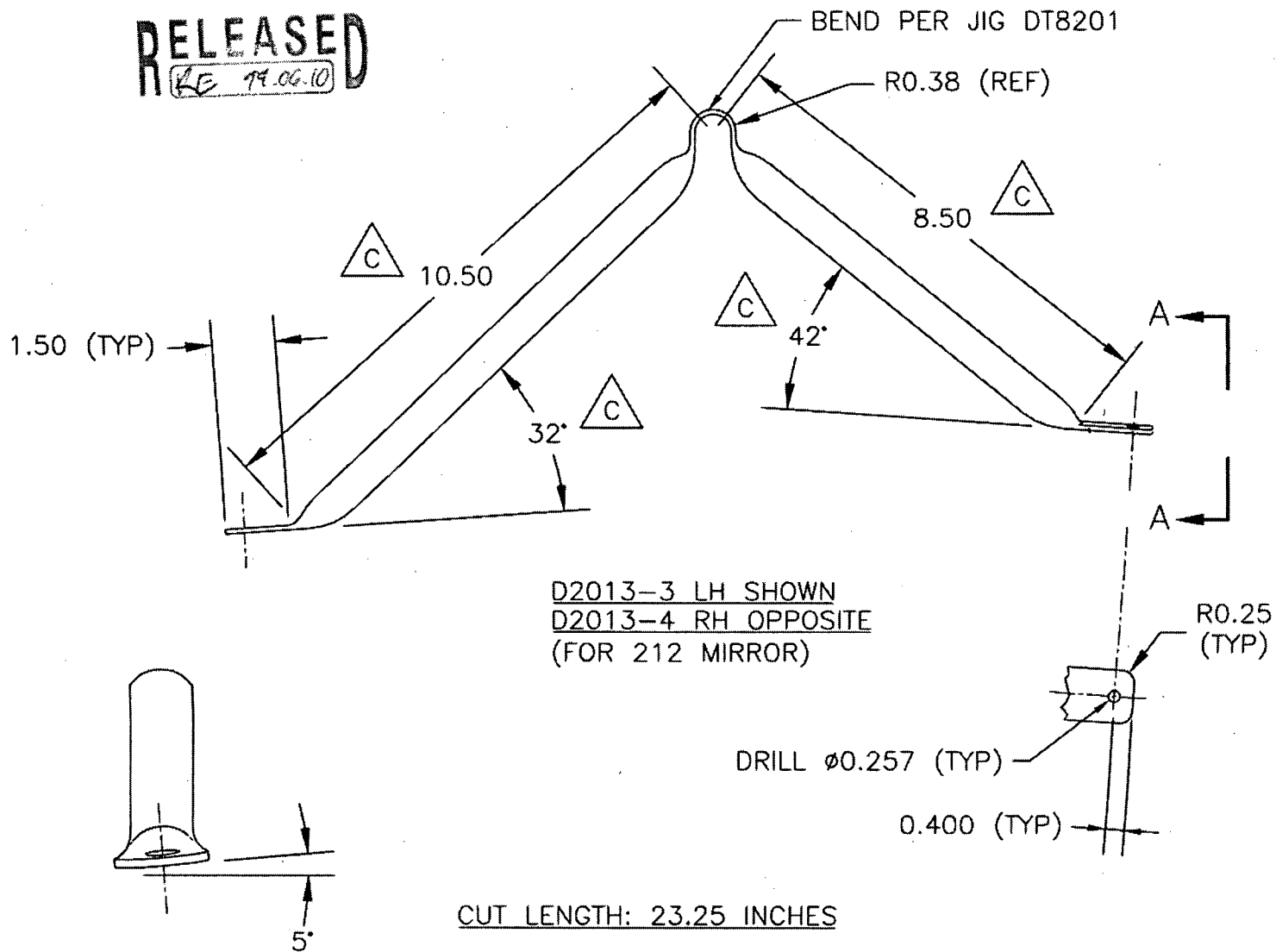
CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL

VIEW A-A

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RELEASED
RE 74.06.10



CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

DART

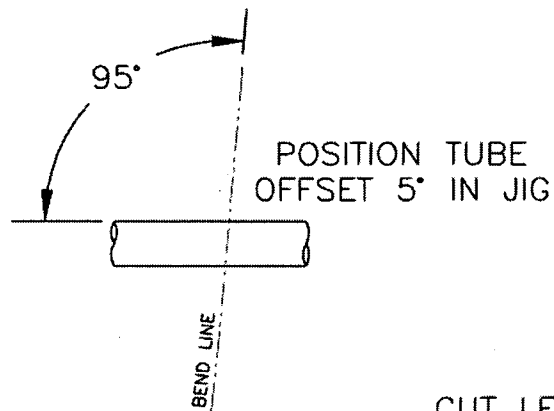
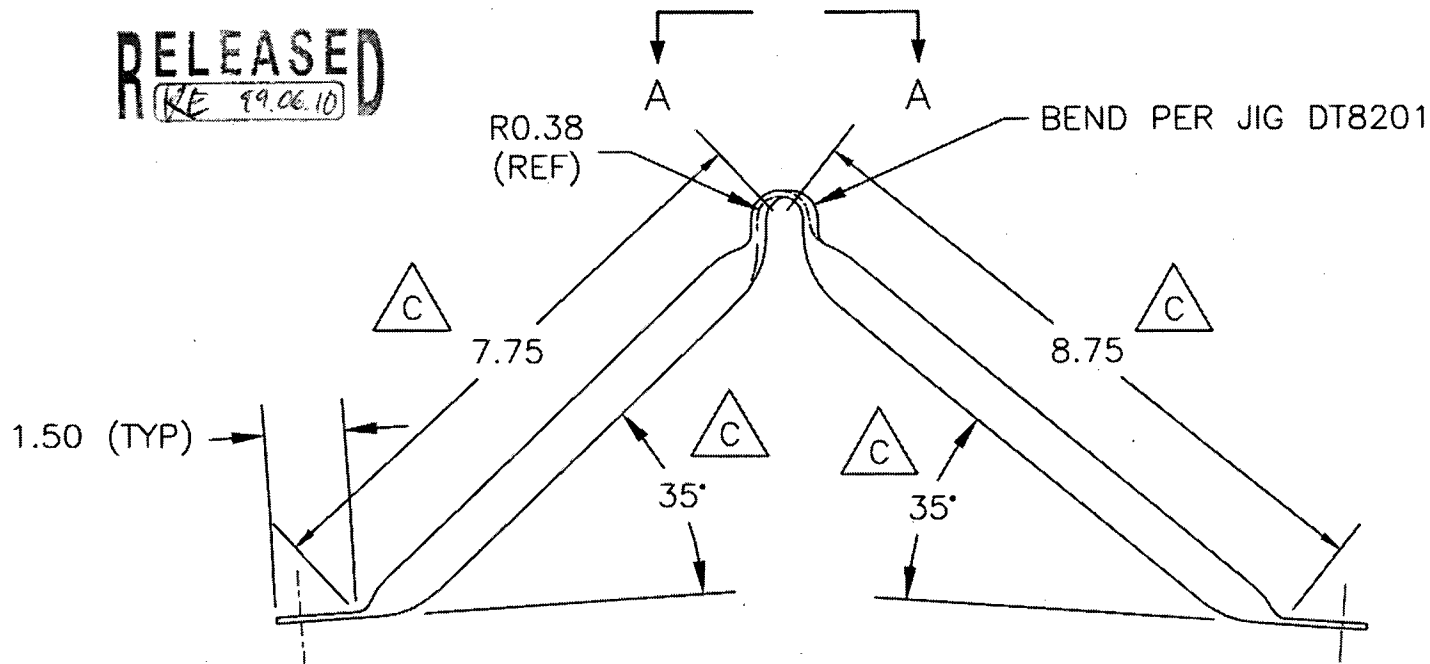


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DATE	99.06.07	DRAWING NO.	D2013	REV. C
		TITLE	MIRROR BRACKET	SHEET 2 OF 3
				SCALE NTS

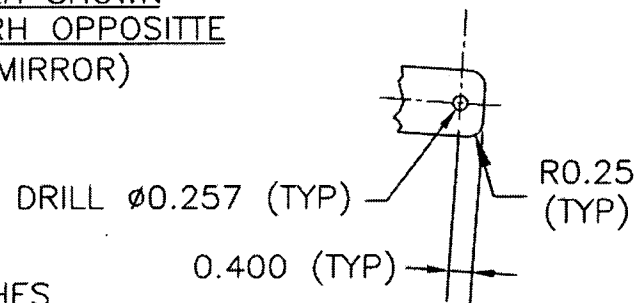
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RELEASED
 KE 99.06.10



D2013-5 LH SHOWN
 D2013-6 RH OPPOSITE
 (FOR 204 MIRROR)



CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
 0.750 O.D. x 0.049 WALL

VIEW A-A

DART



DESIGN	DRAWN BY	TITLE	REV. C
JB	RM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED RM	DRAWING NO. D2013	SHEET 3 OF 3
DATE 99.06.07		MIRROR BRACKET	SCALE NTS

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